STEP 1. Connect part (D) and part (E) by screwing part (F) into the open end of one of the chrome poles (there is a small ridge in the middle of part (F) at the center). Screw the other chrome pole into the threaded connector (F) until it meets the other chrome pole. Repeat for remaining poles.

STEP 2. Starting at the bottom (the end with the small threaded hole, see diagram above), snap two plastic sleeves (A) onto chrome poles at desired intervals. The sleeves are marked with a directional arrow to show proper placement. Use grooves on poles to ensure even shelf placement among the four poles. NOTE: Place only enough sleeves to assemble bottom shelf. This step will be repeated after bottom shelf is in place.

STEP 3. Slide assembled chrome poles (D&E) with plastic cap on top through shelf corners (C) until shelf rests firmly on sleeves. Push or gently tap the shelf down at corners to level shelf. Repeat step 2 and position remaining shelves one shelf at a time.

STEP 4. Determine which poles upon which you wish to place the locking casters. Screw casters (B) into small threaded holes in the bottom of poles and adjust accordingly. If necessary, tighten with provided wrench (G).

STEP 5. Assembly is complete. Enjoy your new Whitmor Supreme Cart.